

SUBSTITUTE ABSTRACT

An article to be powder painted is suspended from an overhead conveyor and moved continuously along a horizontal transport path through at least one first and at least one second painting stations and respective first and second baking stations. Downstream of the second painting station(s) the article is brushed or rolled to impart texture to the second coat of paint, which differs in some respect from the first coat applied in the first station. The article is suspended so it can rotate about a vertical axis and is rotated through 90° between succeeding painting stations.